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Lecture 2. Basics Of Metal-Casting 2.1. Casting MethodsLecture 2. Basics Of Metal-Casting 2.1. Casting Methods Metal Casting Process Begins By Creating A Mold, Which Is The 'reverse' Shape Of The Part We Need. The Mold Is Made From A Refractory Material, For Example, S 1th, 2024Metal Casting Processes - IIT Guwahati1. J S Campbell, Principles Of Manufacturing Materials And Processes, Tata McGraw Hill, 1995. 2. P C Pandey And C K Singh, Production Engineering Sciences, Standard Publishers Ltd., 2003. 3. S Kalpakjian And S R Schmid, Manufacturing Processes For Engineering Materials, Pearson Education, 2009. 4. E. 2th, 2024Ch11 Metal Casting Processes The Major Features Of Sand Molds Are Described Next (Fig. 11.3): 1. The Flask Which Supports The Mold Itself. Two-piece Molds Consist Of` A Cope On Top And A Drag On The Bottom; The Seam Between Them Is The Parting Line. 2. A Pouring Basin (or Cup), Into Which The Molten Metal Is Poured. 3. A Sprue, Through Which The Molten Metal Flows Do 1th, 2024.

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