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## **Communication Of FBs-PLC - AUTOMATIZACION - PLC FATEK**

Communication Protocol For Connecting Slaves With This Communication Protocol. Port2 Can Provide FATEK High Speed CPU Link Function. Extended Usage • Under

Standard I Terf C E, As The L V F Ormul I-dr OpFATEK R485 Oi Int 232 CP LINK  
Etnetwork. • Under L Adder Di Gr Mpr Ocntr Lled In Terf Eyp S, Port1~Por 4 H She Fllow  
Ing Unct On : Jan 23th, 2024

## **Chapter 12 The Communication Function Of FBs-PLC - FATEK**

Which Is Controlled By The CPU Of The PLC, Using FATEK “Standard Communication  
Driver” To Manage The Communication Transactions Of The Port, I.e. “FATEK  
Communication Protocol”. Any Access To The Port Must Comply With The Format Of  
“FATEK Communication Protocol” To Get Responses From The PLC. Feb 26th, 2024

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PLC To CV Or PV Register Of The Hardware HSC Or HST On ... 150 M-Bus Pt,SR,WR Modbus Protocol Communication 151 CLINK Pt,MD,SR, WR Fatek/Generic Protocol Communication . Appendix 1-7 Table Function Instructions FUN No. Name Operand Derivative Instruction. FUN No. Feb 17th, 2024

### **FBs OS ECN-TOT-EN - PLC FATEK**

Defined Communication Protocol), And FUN150 (Master Of MODBUS Communication Protocol). RX Time-out Span : The Communication Master Employs This Time-out Timer To Detect Whether The Slave Station On Line Or Not. When The Master Sent Out The Communication Command To The Slave, The Slave Couldn't Reply Within This Period, It Had The RX Time-out ... Apr 24th, 2024

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## **Appendix 1 1-5 - FATEK**

Appendix 1 FATEK Communication Protocol This Protocol Is Each Communication Port Of FATEK PLC To Communicate With The Peripherals Under Standard Mode. Any Peripherals That Want To Communicate With FATEK PLC Model Have To Meet The Rules, Not Only The Hardware Connection But Also The Software Parameter Setting. Jan 10th, 2024

## **FATEK**

1. Connect 1HLC Cable To The Left (communication) Expansion Port Of PLC. 2. The 4 Lines Of The Scale Are Connected To EXC+, EXC-, SIG+, And SIG- Of 1HLC. 2.2

Setting PLC Communication Parameters Connect To PLC Using Winproladder (24MC In This Example) And Change The PORT 3 Communication 1HLC 24MC 24V Power Supply Mar 24th, 2024

### **FATEK Automation Corporation**

Main Menu: PLC > End Simulation 4. Communicate With Simulation Program When Perform The Simulation, Besides “Winproladder” Software, Other Devices Or Software Can Also Monitor Or Modify The Status Of Variables, Though Serial Port Or TCP/IP Network Interface By Using The Fatek Communication Protocol. Apr 25th, 2024

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