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And Setting 5.3.1. PNP Sensor Use The External Power Supply For The Sensor! Mach3 Input Signals Setting . Suggest Pick A Cross . 5-24V External Power Supply PNP SENSOR A Resistor: Input Max=7mA . 24V □ 3.3KΩ 12V□ 1.5K. Ω 5V □ 0 . Ω. GND: Signal Ground Input # "0"-"15" +24V GND OUT From 0 To 15 According To ... Apr 10th, 2024Mach3 G-Code Manual - MachMotion8 | P A G E R0071 1.8 Coolant Flood Coolant And Mist Coolant May Each Be Turned On Independently. They Are Turned Off Together. 1.9 Dwell A Machining System May Be Commanded To Dwell (i.e., Keep All Axes Unmoving) For A Specific Amount Of Feb 8th, 2024.

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