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Tool Wear Index, Feed Marks And Surface Finish Type Of Wear Depends MAINLY On Cutting Speed •If Cutting Speed Increases, Predominant Wear May Be "CRATER"wear Else "FLANK"wear. • Failure By Crater Takes Place When Inde Jan 10th, 2024

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For Deltas Of 90 Degrees Or More, The Tool Calculates The Centerline Radius To Limit The Nose Gear Steering Angle To 50 Degrees. For Lesser Deltas, It Chooses The Centerline Radius To Maintain Taxiing Speed. In All Cases, The Tool Cal Mar 16th, 2024

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