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And Rotates To The OP10 OKUMA Lathe. Upon Completion Of The OP10 Process, The Robot Unloads A Completed OP10 Part And Loads A Raw Forging Into The Lathe. The Robot Re-grips The Part And Moves To The OP20 OKUMA Lathe. The Finished Part Is Robotically Unloaded From The Lathe, And The OP10 Part Is Loaded. Jan 9th, 2024

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Tool, Material And Parameter Data Are Factory Set By OKUMA, For General Turning Operations. They Can, However, Be Edited, As Needed, To Reflect The USER'S Knowledge Of Machining For Their Product Line. Tool Data: Cutting Tools Used For A Specific Part, Can Be Registered (Or Input) Prior To Begining The IGF Programming Session. Apr 3th, 2024

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