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Plastic Part Design For Injection Molding 288 5 Prototyping And Experimental Stress Analysis Table 5.1 Machining Variables For Some Common Thermoplastics

Sawing	Sawing	Lathe	Lathe	Material	Variable	(Circular)	(Band)	(Turn)	(Cutoff)
Drilling	Milling	Reaming	Acetals	Speed (sfpm)	4000–6000	600–2000	450–600	600	300–600
1000–3000	350–450	Feed (in/rev)	Fast, smooth	Fas	Apr 2th, 2024				

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